

LAZER

H I G H P E R F O R M A N C E L I G H T I N G



TOYOTA PROACE 2016+ MOUNTING SOLUTIONS

FITTING INSTRUCTIONS

ANLEITUNG

INSTRUCTIONS

INSTRUCCIONES

TECHNICAL SUPPORT

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WHAT'S REQUIRED

- HIGH PERFORMANCE LED SPOTLIGHT(S) - 2x Linear-6 or 1x Linear-18
- 1x ONE/TWO LAMP HARNESS KIT
- 1x TOYOTA PROACE (2016+) MOUNTING KIT

DIFFICULTY LEVEL



TOOLS REQUIRED



DRILL BIT
5MM



METRIC
SOCKET SET



WIRE STRIPPERS
AND RATCHET CRIMPERS



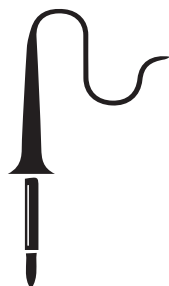
WIRE CUTTERS



RIVET GUN



ALLEN KEY
SIZE: 5



SOLDERING
IRON



PHILLIPS / TORX
SCREWDRIVER



PLASTIC
TRIM TOOLS

PRE-INSTALLATION CHECKS

1. Ensure battery is disconnected.

BUMPER REMOVAL



STEP 1

Undo the 8 Torx screws under the bumper.



STEP 2

Undo the 2 torx screws to loosen the wheel arch lining (both sides).



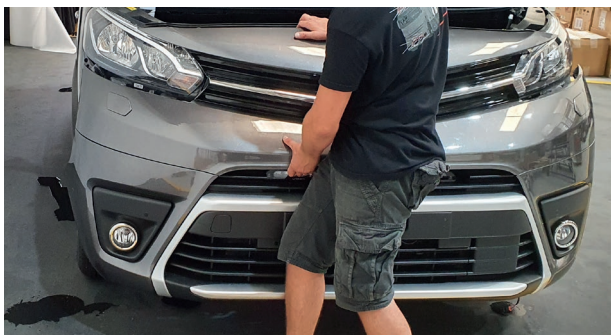
STEP 3

Undo the 4x 10mm bolts behind the wheel arch lining (both sides).



STEP 4

Undo the 10mm bolt shown on both headlights.



STEP 5

You can now release the front bumper onto the ground.

BUMPER REMOVAL CONT.



STEP 6

Undo both of the plugs on the left hand side of the bumper.



STEP 7



Undo the tube for the headlight washers and catch screen wash in bucket then bumper can be removed .

MOUNTING YOUR LIGHT(S)

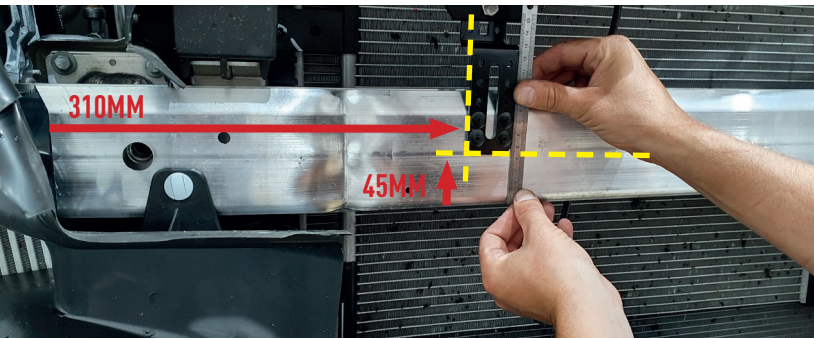


STEP 1



Use extra nut as spacer as shown before mounting the centre mounts to the bumper beam brackets.

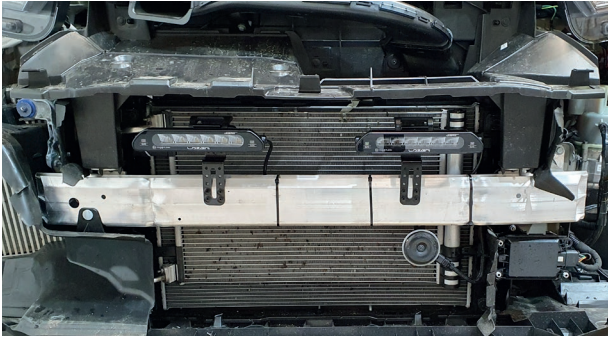
The centre mounts should sit 20mm from the bottom of the bumper beam bracket ledge.



STEP 2

Mark where the brackets will be mounded as shown.

MOUNTING YOUR LIGHT(S) CONT.

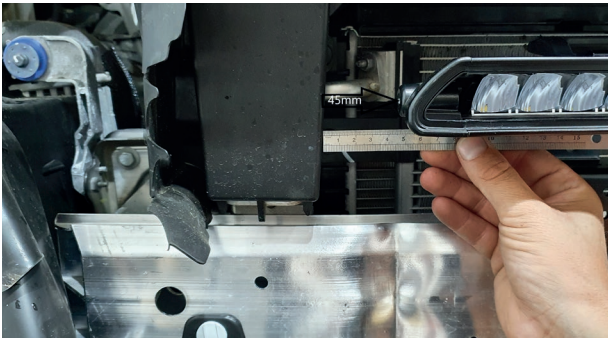


STEP 4.1



Position the brackets as shown. Drill through the bumper beam (5mm drill) and rivet the brackets to the bumper beam. 4 rivets per bracket.

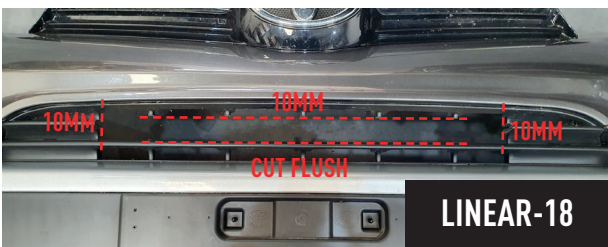
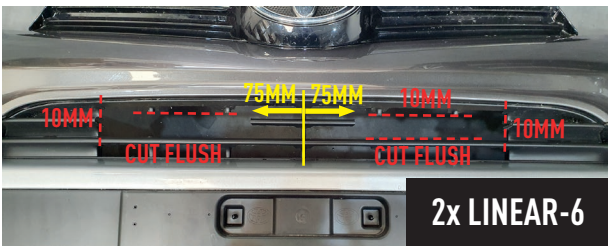
Stay bars are included in the mounting kit for extra stability.



STEP 4.2

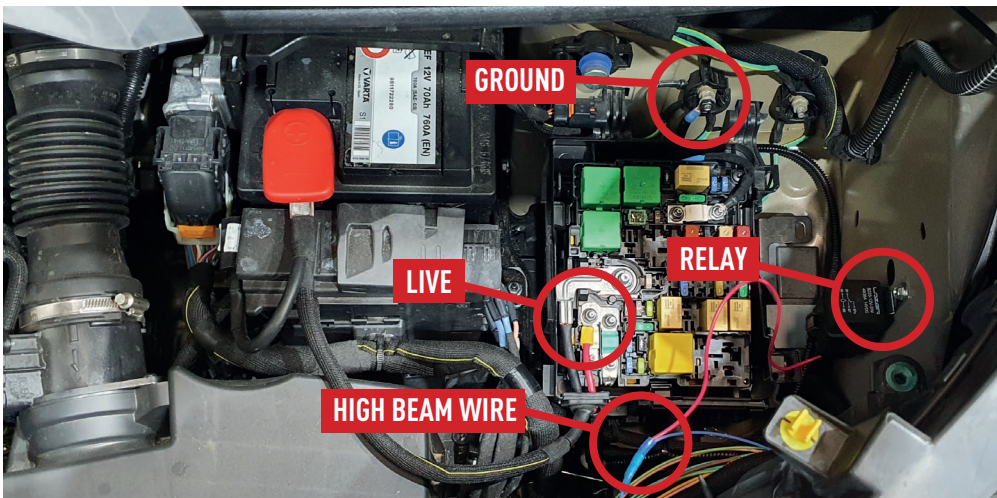
Compatible with Linear-6 and Linear-18.

Linear-6 must be positioned 45mm away from the plastic strut either side.



STEP 5

Depending on what light(s) you are installing, cut the lower bumper as shown.



STEP 5

Connect the wiring kit as shown.

High beam trigger is located at the rear of left side headlight, the wire colour is blue.

INSTALLATION CHECKS

1. Test light bar is working fully before re-assembling vehicle.



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Thank you for choosing a Lazer Lamps product.
Vielen Dank dafür, dass Sie sich für ein Produkt von Lazer Lamps entschieden haben.
Merci pour choisir un produit de Lazer Lamps.
Gracias por la seleccion de productos de Lazer Lamps.